## PRODUCT DATA



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**NUMBER 4410-2** (Supersedes 4410-1)

# Strodex™ PK-80A Phosphate Ester Surfactant

For Waterborne Architectural Coatings

Strodex PK-80A surfactant is the neutralized (potassium salt) form of a phosphate coester of aliphatic alcohols. It imparts improved gloss and color acceptance in waterborne latex paints. Depending on the formulation specifics, Strodex PK-80A surfactant can also function as a supplemental dispersant to assist in reduction of pigment flocculation. Strodex PK-80A surfactant does not contain any alkyl phenol ethoxylates (APEOs).

Strodex PK-80A surfactant is particularly beneficial at wetting pigments including TiO<sub>2</sub>, iron oxides and common extenders. Spreading and uniform coverage of paint on difficult to wet surfaces are improved by the use of Strodex PK-80A surfactant.

## Typical Properties(a)

Chemical type	Phosphate Ester (anionic)
Appearance	Clear liquid
Carrier	Isopropanol/water
Active solids, weight %	
Gardner Color	4 maximum
Viscosity <sup>(b)</sup> , as supplied (cps or mPa·s)	70 – 150
Density, g/mL	1.07
Density, lb/gal	8.9
pH, 10% aqueous solution	
VOC content <sup>(c)</sup> , weight %	12.3
Flash point <sup>(d)</sup>	82°F (28°C)

<sup>(</sup>a) Values are typical properties and are not to be regarded as product specifications.

## **Product Benefits**

- Increases gloss
- Reduces hazing
- · Enhances color properties
- · Improved substrate wetting
- Excellent wetting & dispersion of pigments including iron oxides
- · Improved freeze-thaw resistance
- Helps prevent crawling, cratering & pinholing
- Low water sensitivity
- · Inhibition of flash & nail head rusting
- May improve open time & block resistance

#### **Recommended Use Levels**

In flat, semi-gloss and gloss paints, 3-5 pounds of Strodex PK-80A surfactant per 100 gallons (0.3-0.5%) of finished paint are recommended.



<sup>(</sup>b) Brookfield RVT viscosity at 25°C (77°F).

<sup>(</sup>c) U.S. EPA method 24

<sup>(</sup>d) Tag closed cup

# **APEO & Glycol Content**

Strodex™ PK-80A surfactant does not contain any alkyl phenol ethoxylates (APEOs). Glycols are not intentionally added or known to be present in Strodex PK-80A surfactant.

## **Chemical Inventories**

All components of Strodex PK-80A surfactant are listed on TSCA chemical inventory (USA).

# **Product Safety**

Please read and understand the MSDS before using this product.

